



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3859-041
Job Sheet 191195



Part No: D3859-041

Job Qty: 16 ea

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/22/19

Job Tracking No:

Due Date: 3/12/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *Order 13864*

Note: D3859 REV.C IPP Rev:A 09-02-03 new issue DD verified by:EC IPP Rev:B 14.04.30 as per dwg rev.b DD verified by:JLM IPP REV:C 17.11.17 AS PER DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	16 pcs	3/12/19	3/12/19	0.00	2.46	Waterjet - Flow		<i>DL 19/03/06</i>
110	QC	16 pcs	3/12/19	3/12/19	0.00	0.00	QC2 Waterjet-2		<i>DL 19/03/06</i>
120	QC	16 pcs	3/12/19	3/12/19	0.00	0.00	QC8-3		<i>8 MAR 08 2019</i>
130	Large Fab	16 pcs	3/12/19	3/12/19	0.00	27.12	Large Fab 1		<i>JAC 1/19</i>
135	Autoweld	16 pcs	3/12/19	3/12/19	0.00	1.60	Automated welding		<i>EL</i>
140	QC	16 pcs	3/12/19	3/12/19	0.00	0.00	QC9		<i>EL</i>
150	QC	16 pcs	3/12/19	3/12/19	0.00	0.00	QC5		<i>EL</i>
180	Packaging	16 pcs	3/12/19	3/12/19	0.00	0.00	Packaging3	<i>5 L10</i>	<i>8 MAR 19 2019</i>
190	QC21-SA	16 Ea	3/12/19	3/12/19	0.00	0.00	QC21		<i>21</i>

Part Op 100 - 1-Cut as per Dwg D3859-1 Dwg Rev: C Prog Rev: C 2-Debur if necessary
 Descriptions: 130 - 1-Weld D4379-5 cups as per dwg D3859 A/R 316L stainless steel rod *****use DT9462 for welding***** 2- WELD
 HARDCOAT TO BAR 2059B HARDCOAT BATCH: _____ 3- POLISH WELS SURFACE AREA AS PER DWG
 NOTE2
 135 - AUTO WELD HARDFACING 8259 BATCH: *M138901*

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	13.6000 sf (.85 ea)	100-Waterjet - Flow - 1	<i>5152146</i>
D4379-5	Wearplate Cup	96 pcs (6 ea)	130-Large Fab	<i>- 5138506 - 516516</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S16GA	14	159	0
130-Large Fab	D4379-5	96	78	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S159833



Part: D3859-041

Job No: 191195

Serial No/Batch: S159833

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

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